

SIGNIFICANCE OF COLORS IN PRODUCTION YARD

Color standards become especially important in a **multi-cultural environment** in which not all people understand the same language.

Communication is **simplified and globalized** with the use of color.

The purpose of color coding is to **communicate without speaking.**

These types of visual communications help us convey a message **clearly and without misunderstanding.**

Verbal communications leave a lot of room for **interpretation**, whereas visual communications removes the emotion and interpretation that commonly result in errors.

Three distinct types of color code standards exist in most workplaces:

Safety,

Process,

5S & workplace organization.

SAFETY

COLOR & MEANING	APPLICATION
DANGER/STOP	STOP; EMERGENCY STOP; NO ENTRY; ELECTRICAL PANELS; FIRE SAFETY; IMMINENT DANGER OF SERIOUS INJURY OR DEATH
CAUTION	TRIPPING/FALLING/STRIKING HAZARDS; "FLAMMABLE" WARNINGS; POTENTIAL DANGER OF SERIOUS INJURY OR DEATH
WARNING	ENERGIZED EQUIPMENT CUT/CRUSH HAZARDS; POTENTIAL DANGER OF INJURY
SAFETY	FIRST AID & SAFETY INSTRUCTIONS, EQUIPMENT, AND LOCATIONS
INFORMATION	INFORMATIONAL; NAVIGATION
X-RAY	X-RAY; ALPHA, BETTA, GAMMA, PROTON, AND NEUTRON RADIATION-SPECIFIC WARNINGS
OTHER	SIGNAGE AND MARKINGS THAT DO NOT FALL UNDER OTHER STANDARDIZATIONS

WORK ORDER REQUEST

A detailed work order request form with various fields and a small image.

WORK ORDER REQUEST

TYPE

< ONE WEEK

ONE WEEK - ONE MONTH

> ONE MONTH

STATUS

Complex block containing a sticky note and a small image.

Complex block containing two sticky notes.

Complex block containing one sticky note.

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

DATE

HOSE RACK

■ OUT WATER LINE

■ IN WATER LINE

■ DIE SPRAY LINE

■ AIR LINE

■ GAS LINE

PROCESS

5S AND WORKPLACE ORGANIZATION



Calphalon

COVER CELL



WASTE BASKET

WASTE BASKET



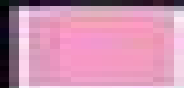
VISUAL WORKPLACE COLOR STANDARDS



RAW MATERIALS



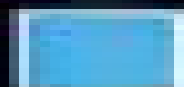
AISLE



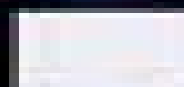
ENGINEERING SAMPLES



QUALITY HOLD



WORK INSTRUCTIONS



STATIONARY ITEMS



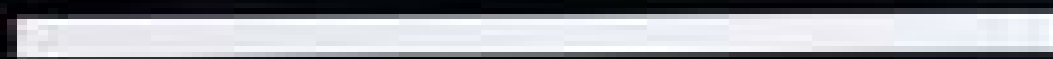
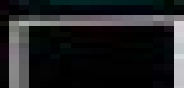
PACKAGING



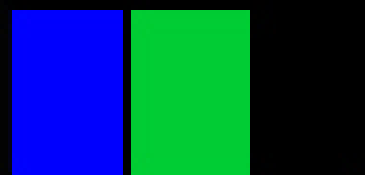
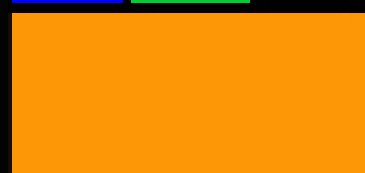
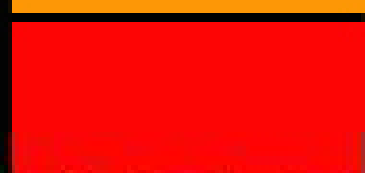


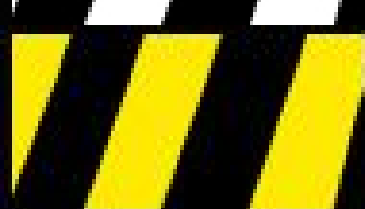


REWORK



PURCHASED PARTS



	Aisleways, traffic lanes, work cells
	Equipment, fixtures (carts, stands, stations) not coded
	Materials, components, work-in-progress, finished
	Goods held for inspection
	Defects, scraps, rework and red tag areas
	Safety compliance clearances - electrical, fire, safety showers, eyewash and first aid
	Operational clearance areas
	Physical and health hazard exposure areas

5S Standard Color Code



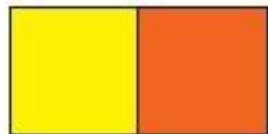
Safety
Green

Safety equipment, first aid, safety posters, recycle containers, exits, OSHA compliance



Equipment & Inventory
Blue

Machines, inventory lines & signs, inspection points, notices, OSHA compliance



Standards
Yellow or Orange

Machine guards, aisle walkways, operation standards, handrails & guardrails, cautions, warnings, OSHA compliance



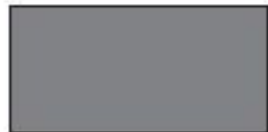
Defects & Fire
Red

Scrap containers, firefighting equipment locations, sprinkler piping, tags for unused items



Total Process Management
White

Repair tools, total process management materials, cleanliness



Racks & Storage
Gray

Racks, warehouse, mold skids

This is a suggested color scheme for color-coding your facility. Other colors may be used. It is not a substitute for review of applicable standards.

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THANK YOU